

Part 2 Open cloze

For questions 16–30, read the text below and think of the word which best fits each space. Use only **one** word in each space. There is an example at the beginning (0).

The Model T Ford

The age of the car started (0) *on* the 12th August 1908, when the first Model T Ford rolled off (16) _____ world's first assembly line. From the beginning demand was high and orders came in from all (17) _____ the world. Henry Ford quickly realized that the company (18) _____ have to expand quickly to meet demand. As a result, he introduced the idea (19) _____ 'the mass production line'. However, the company still (20) _____ problems meeting the orders so he (21) _____ to open another branch in Kansas City. Two years later, the company (22) _____ producing cars on a moving assembly line. An official history of Ford says 'In October 1913 mass production (23) _____ the automobile began'. Before this, Ford (24) _____ only been able to organize men and components in order (25) _____ improve the efficiency of the Model, but the moving assembly line improved the speed of chassis assembly (26) _____ 12 hours to only 1 hour 33 minutes. In 1914 Ford (27) _____ 308,162 cars in his factories, (28) _____ was more than all the other manufacturers combined. The age of (29) _____ car had definitely arrived and the car would become the most (30) _____ means of transport in the 20th century.